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# Efficient Warehouse Management is Crucial for Supply Chain



### Agile supply chains a pre-requisite post pandemic

- Expanding demand
- Increasingly shorter delivery times



### Imperatives imposed

- Efficient warehouse management
- On-time order fulfillment

WMS allows total control of the logistics operations in the warehouse, through automated and intelligent processes, starting from the moment a merchandise enters the warehouse till it is dispatched



Inventory Control & Management



Customer Service & Tracking



**Enhance Productivity** 



Cost & Resource Saving



Client Satisfaction



# Industry Challenges

Lack of digitization means loss of time, cost and resources, with suboptimal operations and dissatisfied customers



### **Inaccurate Data**

- Incomplete & inaccurate records
- Time-consuming manual processes
- Multiple software and spreadsheets
- Redundant and vulnerable to errors

### **Unsatisfactory Order Delivery**

- Collapse of the entire workflow
- Mismatch right from order logging to picking and packing
- Shipping of wrong products
- Delayed delivery to wrong address

### **Poor Inventory & Vehicle** Management

Inaccurate inventory levels

Repeat verification of manual tracking system

- · Obsolete inventory buildup
- · Poor vehicle and dock management

#### **Excessive** Resources

- Expensive equipment
- Large labor forces (cleaners, packers, stock keepers, managers, administrators)
- Ineffective utilization of resources



**Flexible** On-Prem / cloud-based integrated, customizable solution

Tracks every unit down to the SKU Level for improved order fulfillment and inventory accuracy

**Enables** a much faster, easier and **efficient** inventory management



### **Functional Overview**

## **Manage-I**



Master Data Setup



**User Management** 



Project Configuration



Administration

### **INBOUND**





Gate-in

Quality Check

🖺 Putaway

### **INVENTORY MGMT**

됐 Inventory Planning

Inventory Search

Inventory Audit

Adjustments

Inventory Rotations

[###] Traceability

### **OUTBOUND**

Order & Allocation



Picking & Dispatch

器 Shipment

Vehicle Loading & Gate-out

### **VALUE ADDED SERVICES**

SMS/Email Alert & Notifications

**Configurable Access Control** 

**Warehouse Layout Configuration** 

**EDI Integration Support** 

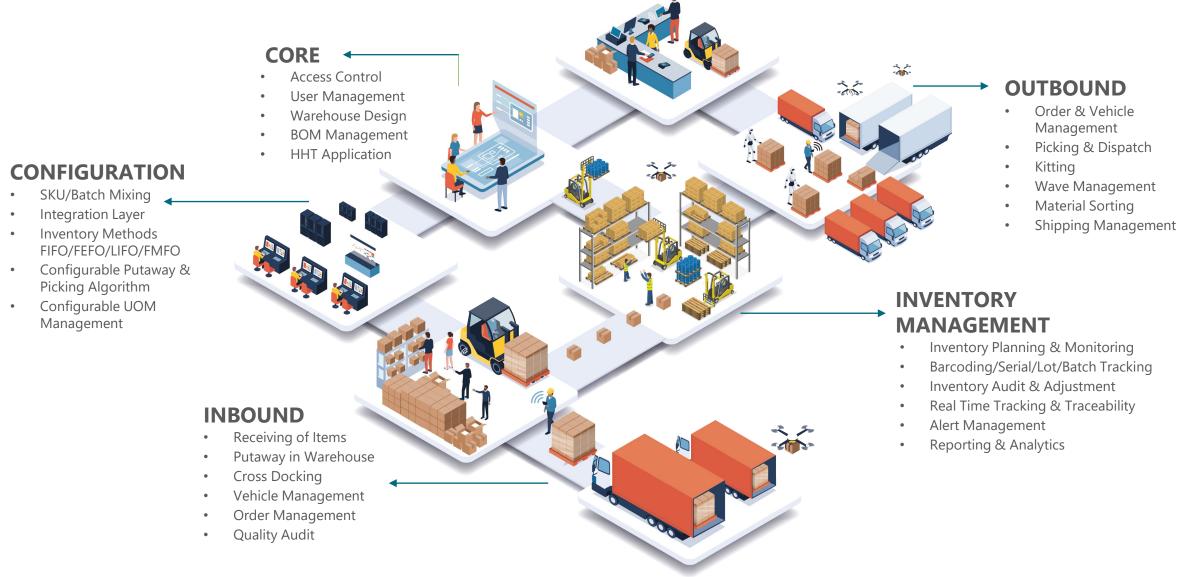
**⟨··⟩** API/ Other System Integration



Reports (Excel, PDF, CSV) & Analytical Dashboard



# Manage-I Feature List



### Inbound

#### Inbound **Cycle Starts** Receiving **Vehicle** PO or ASN or Order Cross order based or **Quality Audit** Management Management blind receiving **Docking Putaway** Full quantity or Capture vehicle Partial and full • Multiple SKUs Route inventory sample based • System driven storage details order receiving in single order optimization from inbound to Configurable Gate pass and fulfilment HHT process outbound HHT based process Quality flag at generation Manage order product level Pallet & trolley System • Configurable storage Gate in/out priority and status building determined Separate storage allocation (color, size, QC, management Order short Label cross docking for bad (NG) volume, etc.) Vehicle unloading closure functionality generation products with HHT device 000 --00



### Outbound

#### **Material** Order & Picking & Sorting Wave Vehicle Dispatch Consolidated picking Management Management from warehouse Web and HHT • Wave scheduling based on Dispatch order based picking Sorting of material based items and zones creation and on different orders process Kitting/ • Configurable logic for item allocation Delivery by Enhance picker **Dekitting** scheduling based on user Shipment Capture vehicle serial no. or productivity defined parameters like BOM based details Management group of tasks Effective utilization of shipment plan, batch no., kitting Gate In/Out Shipment plan Task grouping aisle space lot no., etc. Kit to order • POD (Proof of creation Picking and and kit to dispatch) upload Dispatch list Vehicle tagging with stock features generation shipment plan **WAREHOUSE** 1 . . . . . . . . . . . OFFICE

# Inventory Management

# Inventory Planning & Monitoring Inventory planning

- Accurate item placement
- Inventory traceability
- Inventory relocation

### Real-Time Tracking

- Real-time data capturing during inbound & outbound
- Real-time data capture from HHT & Web

### Barcoding/ Serial/Lot/Batch

- Inventory tracking based on scannable bar codes, serial no., lot no., and batch no.
- Granular level tracking of Items in warehouse

### **Inventory Audit**

- Inventory reconciliation System vs Actual
- Inventory adjustment based on cycle count
- Cycle count based on zone/location/product

### Alert Management

- System driven alert management
- Email and SMS based alert mechanism
- Real-time alerts based on configuration

# Reporting & Analytics

- Static reports
- Automatically scheduling of reports to get data at regular interval
- BI analytical dashboard with KPIs











# Configuration Management

### SKU/Batch Mixing

- UI configuration to allow SKU / batch mixing during putaway
- Manage multiple SKUs in same storage bin, storage optimization

### **Inventory Rotation Methods**

Different inventory methods- FIFO, LIFO, EEFO(First Expiry First Out) & FMFO(First Manufacturing First Out)

### **Putaway & Picking Algorithm**

- Configurable putaway rules at item level, system suggested locations during putaway
- Rules based on volume, color, origin, region, size, QC conditions etc.

### **UOM Management**

- Custom UOM management
- 5 Levels of UOM/packaging configuration Container > Cases > Pallets > Boxes > Each
- Receiving & Picking at any config UOM level

### Internationalization

• Multiple languages, time & currency support



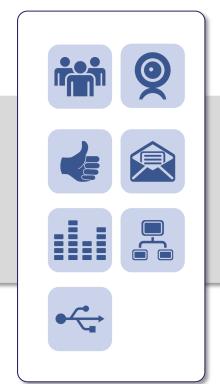
- APIs based integration across systems- ERP, MES, LMS etc.
- EDI and FTP based data exchange is also available





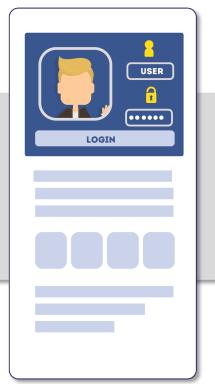
### Core Features

### Access Control



- Role based accessibility of screens
- Granular level access user group, visibility group, screen access, etc.

# **Configurable User Profile**



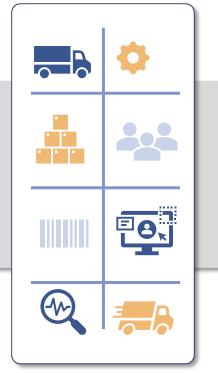
- User creation and profile management
- Skills definition at user level
- User group for different warehouse access
- Roles based on business need

# Warehouse Design & BOM Management



- Extensive hierarchy mappingcompany to storage bin
- Multiple warehouse management with zones, locations, and mapping
- BOM Maintaining versioning of child parts, BOM directed kitting

# HHT Application



- Different inbound & outbound operations using HHT
- Fast and quick action performed by warehouse operators
- Android based application



# **Key Benefits**









Multi-tenant Capabilities



Industry Best Practices Templates



**Configurable Workflow** 



HHT Offline Mode



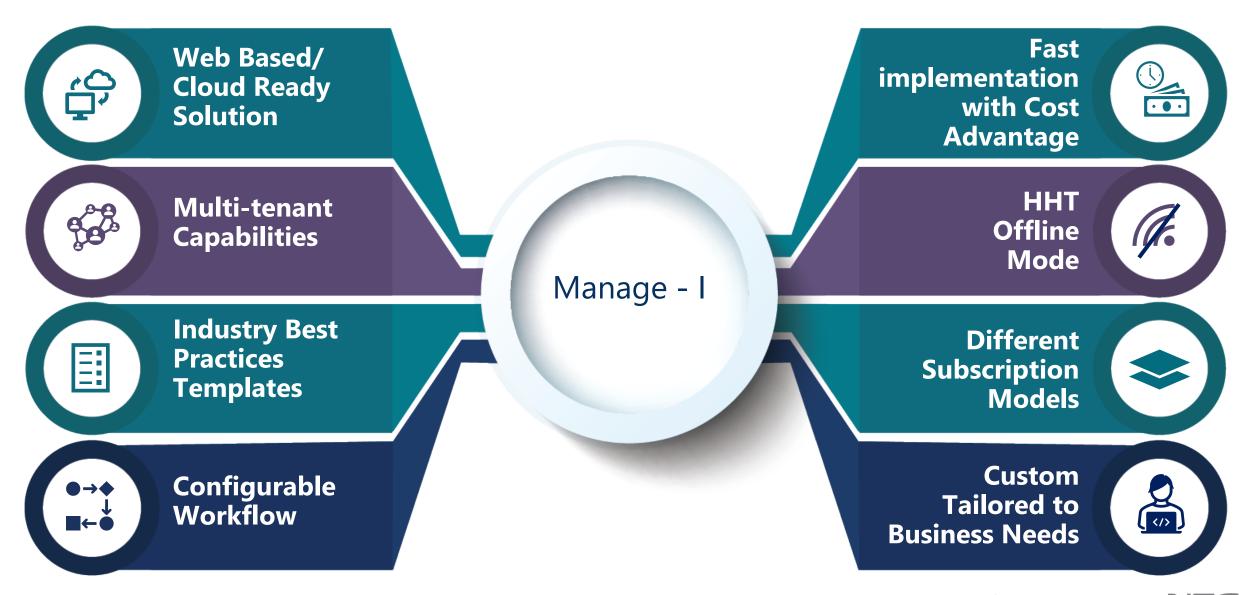
Different Subscription Models



Custom
Tailored to
Business Need



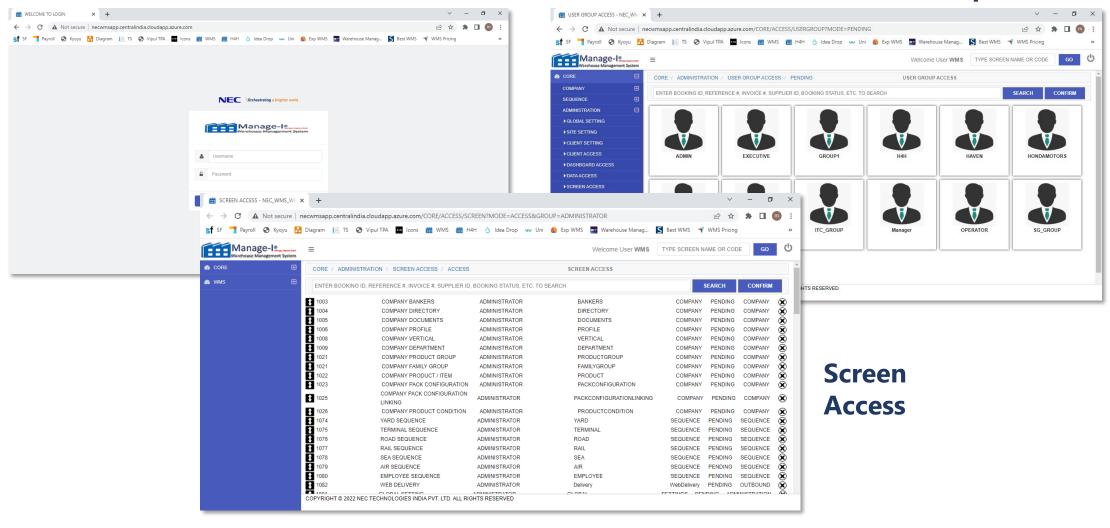
# Value Proposition



# System Live View

### **Login Screen**

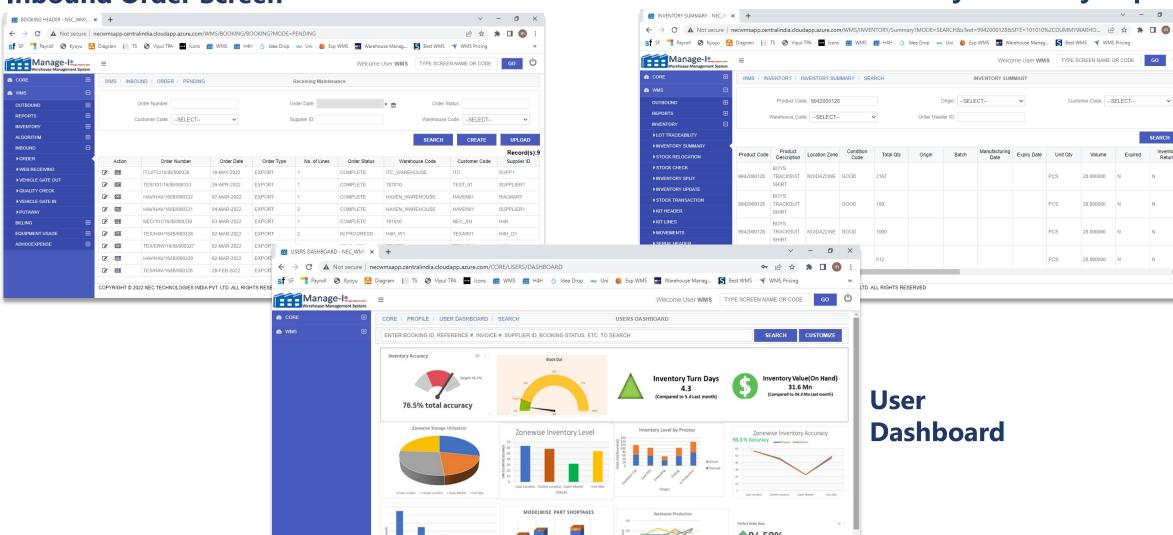
### **User Group Screen**



# System Live View









# **Business Impact**

**Labor Optimization** 

10-15% Increase

Inventory
Reduction
10-15%
Decrease





Warehouse Utilization











**Increase** 







Reduce
Shrinkage
10-20%
Decrease

# Why Manage-I?

Flexible, customizable Warehouse Management System, with simple user interface and features, on-prem/cloud-based solution that scales with your business needs



# \Orchestrating a brighter world

NEC creates the social values of safety, security, fairness and efficiency to promote a more sustainable world where everyone has the chance to reach their full potential.